



# Data-driven decision making for autonomous materials synthesis

Nathan Szymanski Ceder group at UC Berkeley May 11, 2022



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Automated solid-state synthesis for inorganic materials







# Automated **solid-state synthesis** for inorganic materials



#### **Al-driven experiments**



#### **Decision making goal:**

Identify precursors and conditions that lead to maximal yield of the target phase using a minimal number of experiments

# To develop and test an algorithm, we need more **data**





Published synthesis data:

- **Sparse** sampling of design space
- **Bias** toward positive results
- **Repetition** of similar procedures



O. Kononova, ..., G. Ceder, Scientific Data 2019.

# To develop and test an algorithm, we need more **data**





#### **Completely populate the space**

by testing different precursors and conditions Dataset acts as a **surrogate model** for the decision-making algorithm to query as it explores the space

**Pragnay Nevatia** 

A comprehensive experimental synthesis dataset

**Target:** YBCO (YBa<sub>2</sub>Cu<sub>3</sub>O<sub>6+x</sub>)  $\rightarrow$  T<sub>c</sub>  $\approx$  91 K superconductor

### **188 solid-state synthesis experiments**



## Hold time ( $\times$ 1)

4 hours

Precursors (×11)				
$Y_2O_3$	$Y_{2}C_{3}O_{9}$	BaO		
BaCO <sub>3</sub>	BaCuO <sub>2</sub>	BaO <sub>2</sub>		
$Ba_2Cu_3O_6$ $Y_2Cu_2O_5$				
CuCO <sub>3</sub> Cu <sub>2</sub> O CuO				
×47 Precursor Sets				

10 experiments (out of 188) led to phase pure YBCO

#### ~5% of the space is optimal

*How to efficiently identify?* 





# **Black box** approach: Bayesian optimization (BO)





#### Exploration

Sample points to minimize uncertainty

#### Exploitation

Sample points to **maximize the objective** 

# **Black box** approach: Bayesian optimization (BO)





#### **Exploration**

# Sample points to **minimize uncertainty**

#### Exploitation

Sample points to **maximize the objective** 

# **Black box** approach: Bayesian optimization (BO)





#### Exploration

Sample points to minimize uncertainty

#### **Exploitation**

Sample points to maximize the objective

# BO optimizes temperature, but not precursors





BO learns to focus on high T (900 °C) to maximize YBCO yield 🙂 But...precursor selection is basically random 😕

# Synthesis concepts can guide precursor selection



#### Solid-state reactions occur sequentially between *pairs* of phases



#### **Step-by-step sequence of "2×2" reactions until equilibrium is reached**

# Synthesis concepts can guide precursor selection





# Synthesis concepts can guide precursor selection



# **Physics informed** optimization

#### Exploration

- Prioritize precursor sets with most <u>new</u> pairs
- Record pairwise reactions observed experimentally



# **Three** possible pairwise reactions

#### Exploitation

- Prioritize precursors with large  $\Delta G$  to form the target phase
- Update ∆G based on observed intermediate reactions

$Y_2Cu_2O_5 + BaO_2 + CuO \rightarrow YBCO + O_2$	-591 meV	

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# **Three** possible pairwise reactions

#### Exploitation

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Reaction	$\Delta \mathbf{G}$	
$Y_2O_3 + BaO_2 + CuCO_3 \rightarrow YBCO + O_2/CO_2$	-684 meV	
$Y_2Cu_2O_5 + BaO_2 + CuO \rightarrow YBCO + O_2$	-591 meV	
	•••	

# Physics informed optimization



#### **Exploitation**

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- Update  $\Delta G$  based on observed intermediate reactions

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- Physics-informed approach outperforms Bayesian optimization
- **29 precursor sets** tested to identify *all* optimal synthesis routes





- Physics-informed approach outperforms Bayesian optimization
- **29 precursor sets** tested to identify *all* optimal synthesis routes
- 51 pairwise reactions discovered

Phases	Temp.	Products
Y <sub>2</sub> O <sub>3</sub>  BaCuO <sub>2</sub>	800-900 °C	$Y_2BaCuO_5$
$BaCuO_2 Y_2Cu_2O_5$	700-800 °C	YBCO

# Conclusions



Black-box techniques can optimize synthesis temperature



Domain knowledge is needed to guide precursor selection



Grand vision: integration of decision making with automated experiments



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Nathan\_Szymanski@berkeley.edu



@NJSzymanski





